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**REMEDIAL INVESTIGATION, RISK ASSESSMENT  
AND CLEANUP PLAN  
BETHLEHEM WORKS SITE  
BETHLEHEM, PENNSYLVANIA**

Volume 1

SAIC Project 01-1408-05-7874-501

Prepared for

**Bethlehem Steel Corporation  
Bethlehem, Pennsylvania**

Prepared by


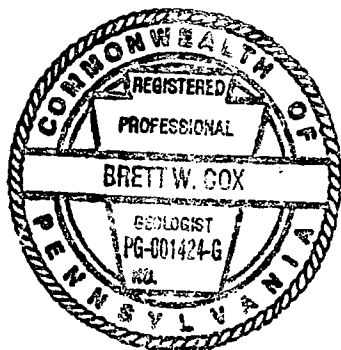
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(Revised August 27, 1998)

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